Technical Data Sheet

Pilot WF Primer

Product description

This is a one component waterborne acrylic emulsion coating. It is a versatile, fast drying product for exterior and interior use. Dries down to 5 °C. Ideal for new construction or maintenance where fast dry to handle and over coating times are required. Suitable as primer or mid coat in up to moderately corrosive environments. Suitable for properly prepared carbon steel, stainless steel, aluminium, galvanised steel, shopprimed steel, concrete and a range of aged coating surfaces. This product is part of a complete system which is certified not to spread surface flames.

Typical use

Protective:
Recommended as primer or mid coat for a wide range of industrial structures e.g. airports, buildings, bridges, refineries, petrochemical and chemical plants, accommodation and working spaces.

Marine:
Recommended as primer or mid coat for accommodation and engine rooms.

Approvals and certificates

Certified in accordance with IMO 2010 FTP code – Low Flame Spread

Consult your Jotun representative for details.

Additional certificates and approvals may be available on request.

Colours

white, red, grey, grey XO

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	46 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	101 °C
Density	calculated	1.3 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	93 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	93 g/l
EU	European Paint Directive 2004/42/CE	Calculated	35 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	48 g/l
Korea	Korea Clean Air Conservation Act	Calculated	93 g/l
China	GB 30981-2020 Limit of harmful substances of industrial protective coatings	GB/T 23986-2009 10.4	34 g/l

This Technical Data Sheet supersedes those previously issued.
The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) and the Application Guide (AG) for this product. For your nearest local Jotun office, please visit our website at www.jotun.com

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

The VOC values refer to grey colour.

Film thickness per coat

Typical recommended specification range

Dry film thickness	80	-	150	µm
Wet film thickness	175	-	325	µm
Theoretical spreading rate	5.8	-	3.1	m²/l

Surface preparation

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Stainless steel	Water jetting to cleanliness corresponding to the description of Wa 1 (ISO 8501-4)	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.
Aluminium	Water jetting to cleanliness corresponding to the description of Wa 1 (ISO 8501-4)	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.
Galvanised steel	The surface shall be clean, dry and appear with a rough and dull profile.	Sweep blast-cleaning using non-metallic abrasive leaving a clean, rough and even pattern.
Shop primed steel	Clean, dry and undamaged shop primer (ISO 12944-4 5.4)	Sa 2 (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating	P Sa 2½ (ISO 8501-2)
Concrete	Low pressure water washing to a rough, clean, dry and laitance free surface.	Minimum 4 weeks curing. Moisture content maximum 5 %. Dry abrasive blast cleaning to SSPC-SP 13/NACE No. 6.

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Application

Application methods

The product can be applied by

Spray:	Use air spray or airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	May be used for small areas. Not recommended for first primer coat. Care must be taken to achieve the specified dry film thickness.

Product mixing

Single pack

Thinner/Cleaning solvent

Thinner: Water

Guiding data for airless spray

Nozzle tip (inch/1000):	17-21
Pressure at nozzle (minimum):	150 bar/2100 psi

Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	1 h	40 min	30 min	15 min
Walk-on-dry	3 h	2 h	1 h	30 min
Dry to over coat, minimum	3 h	2.5 h	1 h	1 h

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

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Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	80 °C	-

The dry coating film will be gradually softer as temperature increases. Correct procedures for handling and stacking must be established, depending on environmental conditions. Protective properties will not be influenced.
Ultimate dry film hardness will be reached later than the time stated for dried/cured for service. Suitable procedure for stacking of coated products must be considered, depending on environmental conditions.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat:	acrylic, epoxy shop primer, inorganic zinc shop primer, epoxy
Subsequent coat:	acrylic

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Pilot WF Primer	20	20

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Protect from freezing at all times during storage and transport.

Shelf life at 23 °C

Pilot WF Primer	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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