Chartek® 8E

Epoxy Intumescent

PRODUCT DESCRIPTION

Chartek 8E is a boron free epoxy intumescent fire protection solution.

The product is a high build, two pack epoxy material providing excellent durability and combined corrosion fire protection against pool and jet fires.

Certified for structural fire protection on carbon and galvanised steel. Tested in accordance with BS476-20/21 (Part 20 Appendix D), ISO TR834-3 (1994), ISO 22899-1, ISO 20088- 1/3, Norsok M501 revision 6 system 5A.

INTENDED USES

Suitable for the protection of steel from the effects of hydrocarbon pool and jet fires.

To preserve functional integrity of structures and process equipment for a specified period of time.

Primarily intended for use in high risk environments such as oil, gas, LNG, petrochemical and power generation industries.

PRACTICAL INFORMATION FOR CHARTEK 8E

Gloss Level	Not applicable
Volume Solids	100%
Typical Thickness	Depends on protection required
Theoretical Coverage	1 kg of Chartek 8E will provide 1 mm of fire protection to 1 m² (based on plural component application)
Practical Coverage	Allow appropriate loss factors
Density	1000 kg/m³ (62.427 lb/ft³) plural spray applied (ISO 1183-1 (2019))
Method of Application	Heated Plural Component Airless Spray

Drying Time

			Overcoating Interval with recommended topcoats	
Temperature	**Touch Dry**	**Hard Dry**	*Minimum*	*Maximum*
10°C (50°F)	8 hours	24 hours	4 hours	*
20°C (68°F)	5 hours	18 hours	3 hours	*
40°C (104°F)	2 hours	6 hours	2 hours	*

*Please consult AkzoNobel for further information

REGULATORY DATA

Flash Point (Typical) Part A >106°C (>223°F); Part B >106°C (>223°F); Mixed >106°C (>223°F)

VOC	0.08 lb/gal (10 g/lt)	EPA Method 24
	2 g/kg	EU Solvent Emissions Directive (Council Directive 2010/75/EU)

Coating hazard marker GB 30981.2-S-Pb≤1000-NC Qualified for GB 30981.2-2025

See Product Characteristics section for further details

SURFACE PREPARATION

Surface preparation and application should be carried out in accordance with the advice given in AkzoNobel Chartek 8E Application Manual.

All surfaces to be coated should be clean, dry and free from contamination. Prior to application all surfaces should be assessed and treated in accordance with ISO 8504:2000.

Abrasive Blast Cleaning

Chartek 8E is typically applied to surfaces which have been abrasive blast cleaned to a standard of Sa2½ (ISO8501-1:2007) or SSPC-SP10 and suitably primed.

Primers

Selected primers or priming systems must be stated on the qualified primer list from AkzoNobel. The preferred primer shall be an epoxy type at a specified thickness not exceeding 75 microns (3 mils). Alternatively, a two coat primer system, such as epoxy zinc and tie coat may be used; the combined specified thickness should not exceed 110 microns (4.5 mils).

APPLICATION

Mixing

For trowel application individual components should be stored at 35°C (95° F) and fully power agitated before mixing.

Mix Ratio

Always mix full kits.
Refer to the Chartek 8E Application Manual

Working Pot Life

10°C (50°F)	20°C (68°F)	40°C (104°F)
120 minutes	105 minutes	25 minutes

Pot life values refer to trowel workability without thinning, heated to 35°C (95°F) before mixing. If material is not pre-heated pot life will be extended but mixing will be more difficult. Working pot life is not applicable for plural airless spray application as the product is only mixed at the static mixer close to the spray gun, at the point of application. Refer to the Chartek 8E Application Manual.

Plural Component Airless Spray	Recommended and preferred	Heated plural equipment approved by AkzoNobel No thinners required.
Airless Spray	Recommended	Recommended use minimum 68:1 modified airless spray unit, as qualified by AkzoNobel.
Trowel	Suitable	Refer to the Chartek 8E Application Manual
Thinner	International GTA123	Only for pre-mix and trowel application - consult Chartek 8E Application Manual
Cleaner	International GTA007	

Work Stoppages

Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA123. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.

Clean Up

Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.

PRODUCT CHARACTERISTICS

The following conditions shall apply (or be generated) throughout the application:

Minimum Air Temperature	10°C (50°F)
Maximum Humidity	85%
Surface Temperature	A minimum of 3°C (5°F) above dew point of surrounding air.
General	Surfaces must be clean, dry and free from contaminants immediately prior to coating.

Application
Chartek 8E should be spray applied to ensure total wetting of the substrate is achieved. Where this is not possible by spray alone, then the first coat should be thoroughly trowelled and rolled to achieve this. The best time to overcoat Chartek 8E with itself is as soon after the minimum overcoating interval has been achieved or before the coating has had any chance to become contaminated.

Mesh Application
Some ratings do not require any reinforcement mesh. If mesh reinforcement is required, AkzoNobel HK-1 or HK-2 carbon fibre mesh should be installed in accordance with specific fire design and as detailed in the Chartek 8E Application Manual. For mesh requirements seek specific advice from AkzoNobel.

After Mesh Application (if applicable)
Continue to spray apply Chartek 8E to bring up to the required film thickness

Equipment
Only equipment listed by AkzoNobel shall be used as detailed in the Chartek 8E Application Manual and by the AkzoNobel Technical Service Representative.

Applicator Qualification
Only companies in receipt of Qualified Applicator status from AkzoNobel shall be used for Chartek 8E application. Companies shall document that they comply with this requirement prior to work commencement.

The Chartek 8E application shall be conducted by the Applicator Company using employees trained and qualified in the proper application procedures. As a minimum, Supervisory and QA/QC personnel on site shall be in receipt of individual qualifications, having attended an AkzoNobel Chartek Applicator Training School. This is a minimum requirement and shall be documented prior to work commencement.

Inspection & QA
This is the responsibility of the Applicator but as a minimum must conform to the procedures laid down in AkzoNobel Chartek QC Manual

Technical Service
This is available from AkzoNobel and should be co-ordinated to ensure attendance at job start up. The Applicator Company is responsible for ensuring AkzoNobel is notified of start up date.

Alternative Surface Preparation
Under certain project specific circumstances, AkzoNobel has developed procedures for wet blasting, ultra high pressure water blasting (hydroblasting) and power tool cleaning. Consult AkzoNobel for specific advice.

Maximum Surface Operating Temperature
At service temperatures greater than 120ºC (>248ºF) a suitable thermal barrier eg. Intertherm 7050 should be used between the substrate and Chartek 8E.

Note: applied density values are typical and are provided for guidance purpose only. Please refer to the Chartek 8E Application Manual.

SYSTEMS COMPATIBILITY

Chartek 8E is designed for application to correctly prepared substrates which have been suitably primed. The following primer examples are qualified for use with Chartek 8E:

Intergard 269	Intershield 300
Intergard 2511	Intershield 4000USP
Intergard 2575	Interzinc 52E/Intergard 269
Intergard 7500	

Generally Chartek 8E will be topcoated to meet owners' colour schemes and finish requirements.

The following topcoats are recommended for Chartek 8E:

Interfine 2080
Interthane 990
Interzone 954

ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage
- Chartek 8E Application Guidelines

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Safety Data Sheet and the container(s), and should not be used without reference to the Safety Data Sheet (SDS).

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult AkzoNobel for further advice.

PACK SIZE

Unit Size	Part A		Part B	
	Weight	Pack	Weight	Pack
50 kg	35.7 kg	20 litre	14.3 kg	20 litre

50kg (110.2 lb) kit supplied as 2 full drums Part A and 1 full drum Part B.

For availability of other pack sizes, contact AkzoNobel.

SHIPPING WEIGHT (TYPICAL)

Unit Size	Part A	Part B
50 kg	39.3 kg	16.1 kg

STORAGE

Shelf Life	18 months minimum in storage conditions from 1°C (34°F) to 30°C (86°F). Should be stored indoors and out of direct sunlight.

Important Note

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

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